

PART NUMBER	THREAD		A	B	C	H	J	K	M	P	V	W
			MAX	REF	Δ	MAX	$\pm 0,05$	$+0,2$ $-0,0$	$\pm 0,25$	$\pm 0,05$	MAX	MAX
MKM1000-040	M4	0,70	17,2	2,5	6,0	5,2	12,0	2,5	4,8	4,2	1,00	8,0
MKM1000-050	M5	0,80	19,2	2,5	7,0	6,2	14,0	2,5	4,8	5,2	1,00	9,0
MKM1000-060	M6	1,00	22,2	3,0	8,0	7,1	16,0	2,5	4,8	6,2	1,25	10,0

MATERIAL: C1050 carbon steel per AMS 5085 (UNS G10500).

FINISH: Cadmium plate per QQ-P-416, Type II, Class 2 and Kaylube molybdenum disulfide dry film lubricant per MIL-L-46010.

THREAD DATA: Thread Profile: ISO 5855/1 and to MJ minor dia.
Tolerances: ISO 5855/2. Class 4H5H.

PERFORMANCE: AECMA 2053. (Tensile strength based on 1100 MPa).

TEMPERATURE: 235°C.

DIMENSIONS: NFL 22555. LN 29677.

VARIATION: Add "BC" for bottom c'sunk rivet holes.
Example: MKM1000-050BC.

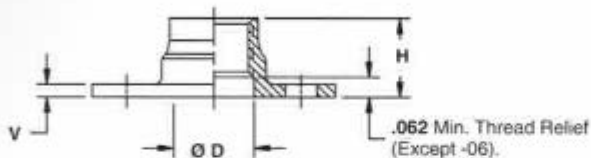
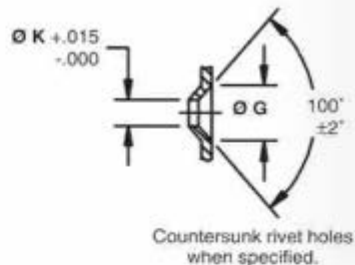
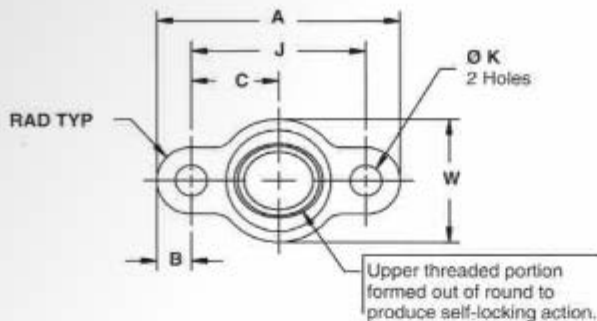
NOTE: Δ The centre tap hole shall not deviate from the centre of the plate nut, as determined by the rivet holes, by more than 0,1 mm.

MKM1000

ANCHOR NUT

MKM1000

TWO LUG, MINIATURE, METRIC



PART NUMBER	THREAD (MIL-S-8879)	A MAX	B REF	C ±.005	D MIN	G ±.010	H MAX	J ±.002	K +.005 / -.000	V REF	W MAX	APPROX WT LBS/100
MK1000-06	.1380-32 UNJC-3B	.657	.107	.218	—	.200	.145	.437	.098	.032	.260	.12
MK1000-08	.1640-32 UNJC-3B	.692	.107	.234	.168	.200	.215	.468	.098	.032	.260	.17
MK1000-3	.1900-32 UNJF-3B	.724	.107	.250	.194	.200	.220	.500	.098	.032	.328	.20
MK1000-4	.2500-28 UNJF-3B	.786	.107	.281	.254	.200	.281	.562	.098	.040	.414	.35
MK1000-5	.3125-24 UNJF-3B	.900	.125	.312	.317	.230	.328	.625	.130	.050	.515	.60

MATERIAL: C1050 carbon steel per AMS 5085 (UNS G10500).

FINISH: Cadmium plate per QQ-P-416, Type II, Class 2 and Kaylube molybdenum disulfide dry lubricant per MIL-L-46010.

PERFORMANCE: MIL-N-25027.

VARIATIONS: Add "BC" for bottom countersunk rivet holes. Example: MK1000-3BC.

MK1000

ANCHOR NUT
MINATURE, TWO-LUG

MK1000